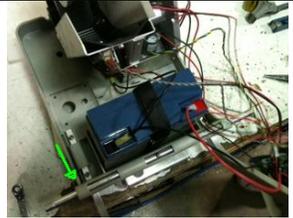
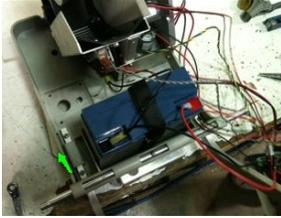


Replacing and Installing a New Handle Assembly

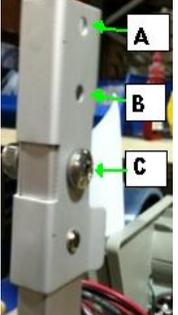
dElite Models that Apply: EL0A-EL03, EL04-EL05-LE (Grand Series.)

Step	Description	Tools	Picture
	<p>For customers with an Elite A-3 follow steps 1-7, and then jump to step 12.</p> <p>For customers with an Elite 4 through 5-LE, follow steps 1-4, and jump to steps 8-12.</p>		
<p>1</p>	<p>Remove the red case by unscrewing the (6) phillips-head screws along the bottom of the machine. There are (2) screws on the front and rear, as well as (1) on each side.</p>	<p>Phillips Screw Driver</p>	 <p>Case Screws (Front & Rear)</p> <p>Case Screws (Side)</p>
<p>2</p>	<p>Gently lift up the case being careful not to disconnect any wires. Rest the case next to the machine.</p>		 <p>Case Removed</p>
<p>3</p>	<p>Unscrew the 4 screws holding in the lower the handle on the left and right sides of the battery. Once they are out- slide the lower handles away from the machine (pull toward you). (This section applies to Both the Elite A through Elite 5-LE models).</p>	<p>Screw gun with Phillips head.</p>	 <p>Lower Handle screws on the right and left side of the battery.</p>

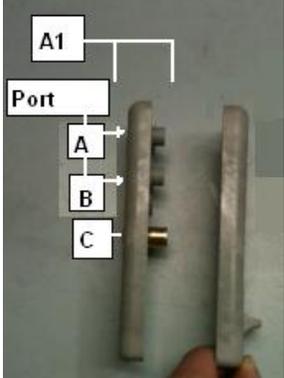
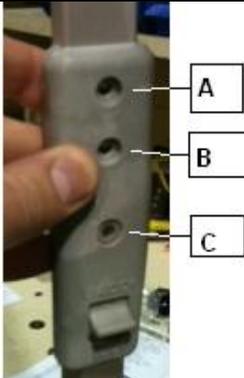
Replacing and Installing a New Handle Assembly

<p>4</p>	<p>Slide your new Lower Handles into the slots where you took your old lower handles out. (To the left and right sides of your battery). Screw in the 4 screws to secure the assembly. (This section applies to Both the Elite A through Elite 5-LE models).</p>	<p>Screw gun with Philips head.</p>	 <p>Push New Lower Handle Assembly into slots, and use the screws to tighten them down.</p>
<p>5</p>	<p>Facing the right side of your machine (with the lower handles to your left, and the yoke pointer to your right). take your single button connector (with the button facing you). and pinch it with your fingers so that you can slide it down to the bottom hole. You may find it useful to use a flat head screw driver to help push the button until it pops through the bottom hole. Repeat this for the left lower handle- (make sure that when behind the machine, you can see both single button connectors protruding from outside of the lower handles). (For Elite A through 3 models only).</p>	<p>Flat head Screw driver</p>	 <p>Pinch the Single Button Connector, and make sure it pops out on the bottom hole. (It should be popping out on its right side, on the right lower handle, and on its left side, on the left lower handle.)</p>
<p>6</p>	<p>Slide the Bracket Spacer through the top hole. Glide the Handle Bracket over the single button connector as shown. (For Elite A through 3 models only).</p>	<p>Screw gun with Philips head, Crescent Wrench.</p>	 <p>Handle Bracket on Lower Handle.</p>

Replacing and Installing a New Handle Assembly

<p>7</p>	<p>Take the larger screw and large nut, and fasten the bracket to the lower handle through port C. Add the upper handle, line up the holes, and screw the 2 screws through port A and B. (For Elite A through 3 models only).</p>	<p>Screw gun with Philips head, Crescent Wrench.</p>	 <p>Bracket Fastened with big screw and big nut, Ports A-C labeled.</p>  <p>Fasten the Upper Handle to the bracket through Port A, and B using the 2 small screws and the 2 small nuts.</p>
<p>8</p>	<p>(Bracket Installation for Elite model 4- 5-le models Only)</p> <p>With the new lower handles in place- make sure you slide the Single Button Connector down to 2nd hole- with both “buttons” facing inside the handles.</p>	<p>Pliers</p>	 <p>Single Button connectors with “Buttons” facing inside the handle.</p>

Replacing and Installing a New Handle Assembly

<p>9</p>	<p>(Bracket Installation for Elite model 4- 5-le models Only)</p> <p>You will have two sets of plastic handle brackets. Both handle brackets come with a gold spacer, and 2 plastic sides.</p> <p>Starting with the Left side of the lower handle, take Bracket A1 and fasten the small screw through opening C. Tighten the golden spacer to the small screw. Now slide port A and B through the upper handle (left side), and C through the top hole of the Lower Handle.</p>	<p>1/2" long Phillips screw driver. (with short handle).</p>	 <p>Left Handle Bracket, A1 assembly.</p>
<p>10</p>	<p>(Bracket Installation for Elite model 4- 5-le models Only)</p> <p>Now take bracket B1 and the small screw, and using your 1/2" phillips screw driver, screw through hole C, connecting Bracket A1 and B1 to each other by the golden spacer.</p> <p>Using holes A and B on bracket B1, screw the 2 larger screws into the plastic until they are flush with the plastic bracket.</p>	<p>1/2" long Phillips screw driver. (with short handle).</p>	 <p>Bracket B1 with hole A, B, and C.</p>  <p>Elite 4 through 5-LE handle Bracket Assembly completed.</p>

Replacing and Installing a New Handle Assembly

11	<p>(Bracket Installation for Elite model 4- 5-le models Only)</p> <p>Follow the same instructions for the right handle bracket assembly- when that is finished it should look like the picture to the right.</p>	<p>1/2" long Phillips screw driver. (with short handle).</p>	 <p>Handle Bracket button switches facing the inside of the Handle.</p>
12	<p>Place the red case back on to the machine and reattach the (6) screws along the bottom of the red case.</p>	<p>Phillips Screw Driver</p>	 <p>Case Screws (Front & Rear)</p>  <p>Case Screws (Side)</p>
<p>Replacement Parts: (Elite A-3) E506 Upper Handle Assembly E508 Lower Handle Assembly E507 Handle Brackets EAH1 Full Handle Assembly</p> <p>Replacement Parts: (Elite 4, 5-LE) E591 Elite Grand Brackets E506 Upper Handle Assembly E508.A Lower Handle Assembly EAH2 Full Handle Assembly</p>			