


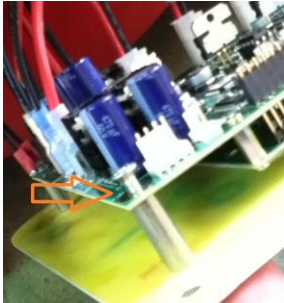


Repair Instructions



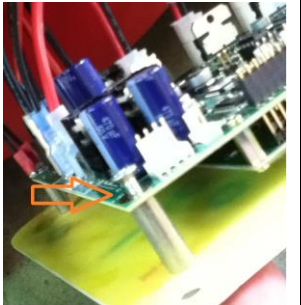


Replacing and Installing a New Control Touch Panel Phenom 1&2

Elite Models that Apply: Phenom 1 & 2.

Step	Description	Tools	Picture
1	Unscrew the (4) screws that attach the control panel to the red case.		 <p>Circuit Board Case Screws marked in white</p>
2	Disconnect the Power Cord from the outlet.		 <p>Power Cord</p>
3	Unscrew the 4 screws which hold the Touch Panel to the Circuit Board.		 <p>Control Panel Removed</p>  <p>Unscrewing Circuit Board from Touch Panel. Marked in Orange.</p>
4	Disconnect the blue Spectra Ribbon which connects to the circuit board.		

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			 <p>Disconnected Spectra Ribbon Cable Marked in Red.</p>
5	Attach the Spectra Ribbon to the circuit board (from the new touch panel).		 <p>Reconnected Spectra Blue Ribbon</p>
6	Fasten the circuit board to the new Touch Panel.		 <p>Circuit Board being Fastened to Touch Panel.</p>
7	Reconnect the Power Cord to the outlet.		 <p>Power Cord</p>
8	Fasten the control panel back onto the Red Case.		 <p>Circuit Board</p>
9	If you have any difficulties or questions, or a motor or component is still not working after installing the control panel, please contact Technical Support at: 1-800-526-4041.		



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