
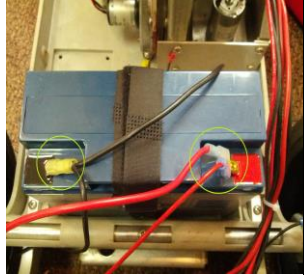

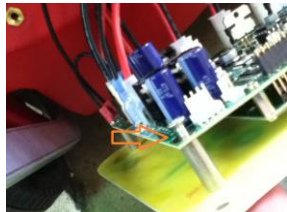


# Repair Instructions



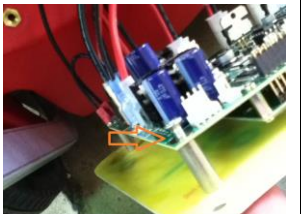
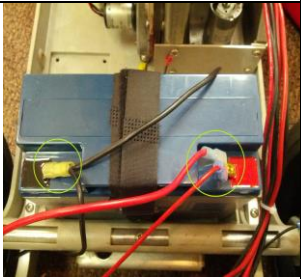

## Replacing and Installing a New Control Touch Panel

**Elite Models that Apply: EL04, 5, 5-LE.**

Step	Description	Tools	Picture
1	Unscrew the (4) screws that attach the control panel to the red case.		 <p data-bbox="1227 751 1511 800">Circuit Board Case Screws marked in white</p>
2	Disconnect the 2 red (positive) and 1 black (negative) wires from the battery terminals.		 <p data-bbox="1227 1129 1528 1171">Battery Terminal Wires Marked in Green</p>
3	Unscrew the 4 screws which hold the Touch Panel to the Circuit Board.		 <p data-bbox="1227 1413 1528 1434">Control Panel Removed</p>  <p data-bbox="1227 1665 1511 1738">Unscrewing Circuit Board from Touch Panel. Marked in Orange.</p>
4	Disconnect the blue Spectra Ribbon which connects to the circuit board.		

# Repair Instructions

## Replacing and Installing a New Control Touch Panel

			 <p>Disconnected Spectra Ribbon Cable Marked in Red.</p>
5	Attach the Spectra Ribbon to the circuit board (from the new touch panel).		 <p>Reconnected Spectra Blue Ribbon</p>
6	Fasten the circuit board to the new Touch Panel.		 <p>Circuit Board being Fastened to Touch Panel.</p>
7	Once you have connected all of the wires to the new control panel you then need to connect the battery terminal wires. Connect black (negative) and then the 2 red (positive) wires to the battery terminals.		 <p>Battery Terminal Wires</p>
8	Fasten the control panel back onto the Red Case.		 <p>Circuit Board</p>
9	<b>If you have any difficulties or questions, or a motor or component is still not working after installing the control</b>		



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panel, please contact Technical Support at: 1-800-526-4041.		
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