
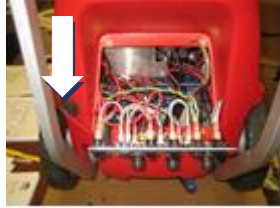

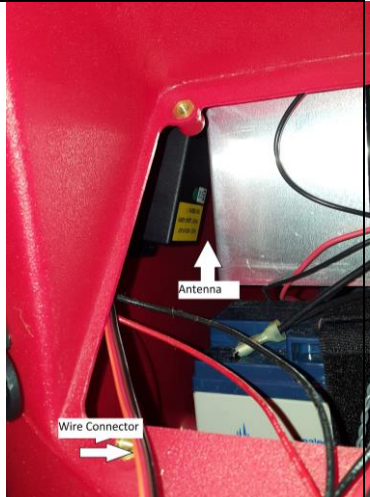
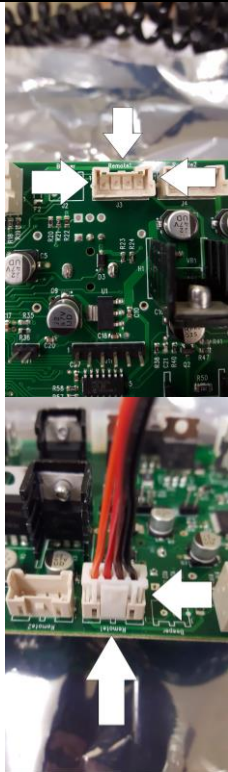



Replacing and Installing a 10 Function Remote Control.

| Step | Description  | Tools                       | Picture  |
|------|--|-----------------------------|--|
| 1    | <p>Models that Apply: Two.10 , Three.10</p> <p>Open The control panel by unscrewing the (4) Phillips-head screws in each corner of the control panel</p>   | <p>Philips Screw Driver</p> |  <p>Control Panel Screws</p>                            |
| 2    | <p>Gently pull the control panel out and allow it to rest below the opening in the red case.</p>   |                             |  <p>Control Panel Removed</p>                          |
| 3    | <p>Remove the protective strip from the adhesive side of the Velcro strip.</p>   |                             |  <p>Remote Receiver with Velcro Sticker Attached.</p> |
| 4    | <p>Place the remote control receiver against the left side of the case near the center</p> <p>Press the remote control receiver firmly against the left side of the case with the single antenna wire facing forward and the wire connector, to the rear.</p> <p>Make sure everything is connected properly to the board and the antenna is not under the Velcro.</p> <p><i>NOTE: If the antenna is under the Velcro, the machine will not work properly and the receiver will not get a signal from the remote.</i></p> |                             |   |

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|          |  |  |   |
|----------|--|--|---|
|          |  |  |   |
| <p>5</p> | <p>Attach the wire harness connector from the remote control receiver, to the back of the green electronic board (PCB board) in the pins labeled “J3” (EL02.10-EL03.10 models) labeled “Remote1”.</p>  |  |   |
| <p>6</p> | <p>Ensure all wires are connected and reattach the control panel to the red case using the (4) Phillips-head screws.</p> <p>Take extra caution to feed all wires into the case and ensure no wires are trapped between the control panel and the red case.</p> |  |  |

Replacing and Installing a 10 Function Remote Control.

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Turn on machine.  
Turn remote switch on control panel to "ON".  
Test the Feed and SWEEP functions using the transmitter.

*NOTE: There will be a 20 second delay from the time the machine is turned on before the remote functions become active.*

